FMP series

Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 500 l/min

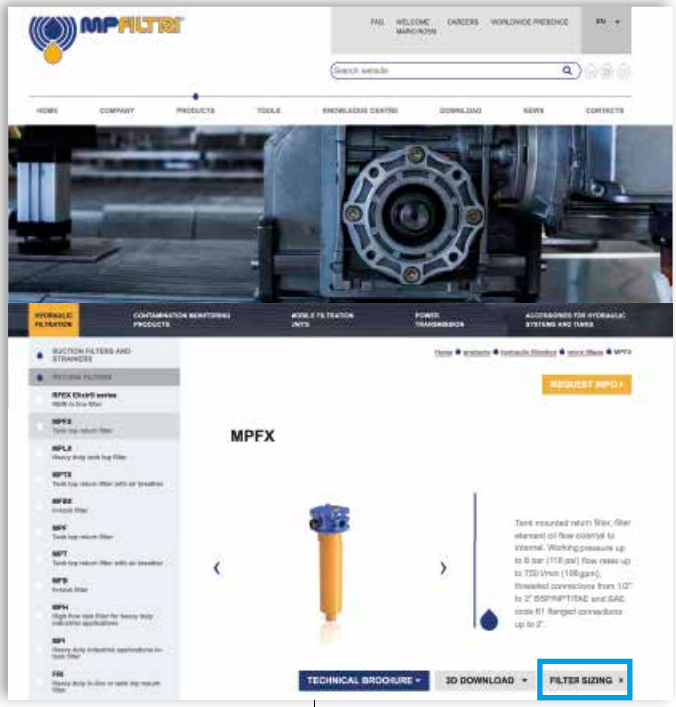
TYPICAL FILTER SIZING Selection Software

Step 1

Select “FILTER SIZING SOFTWARE” after login

OR

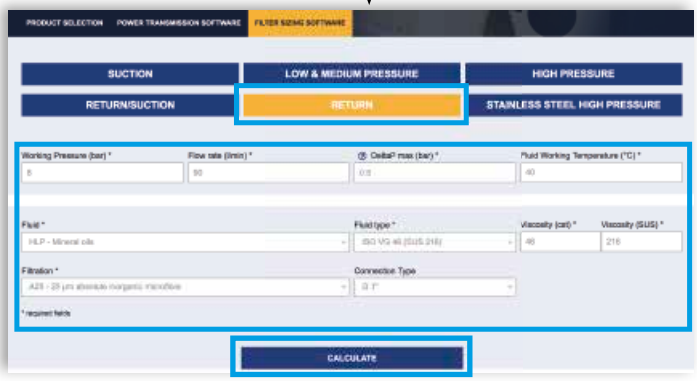
Select “FILTER SIZING” after login from a product page

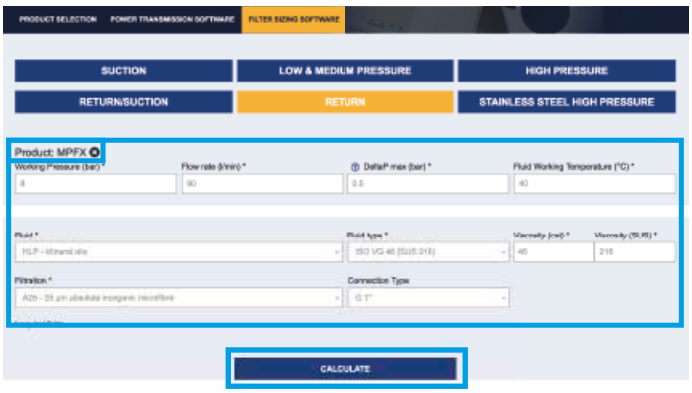


Choose the type of filter family.
Enter the main data for sizing the filter
then push CALCULATE.

Step 2

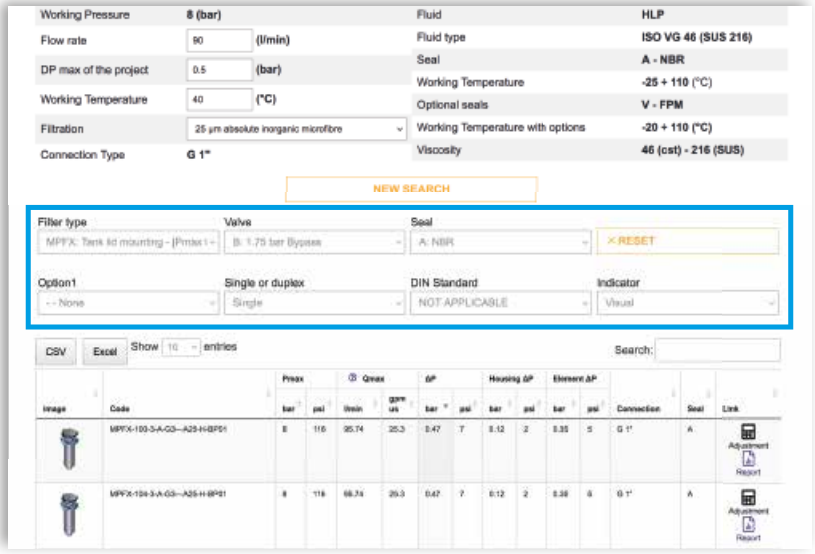
Enter the main data for sizing the filter
then push CALCULATE.





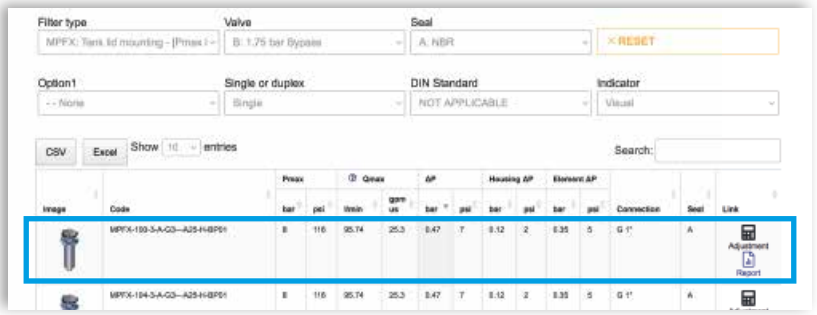
Step 3

Select the desidered options to choose the appropriate filter type for the application.



Step 4

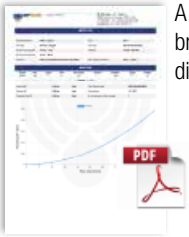
Choose the most suitable filter from the proposed list.



Step 5

A SAVE YOUR FILTER'S REPORT

SAVE IN YOUR ARCHIVE
typing your reference data and then SAVE AS PDF

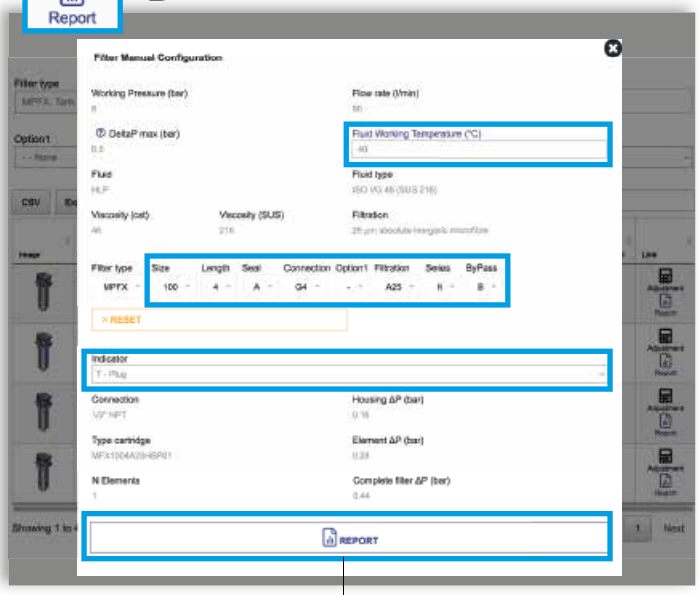


A new
browser window
displays the pdf

Close the report window

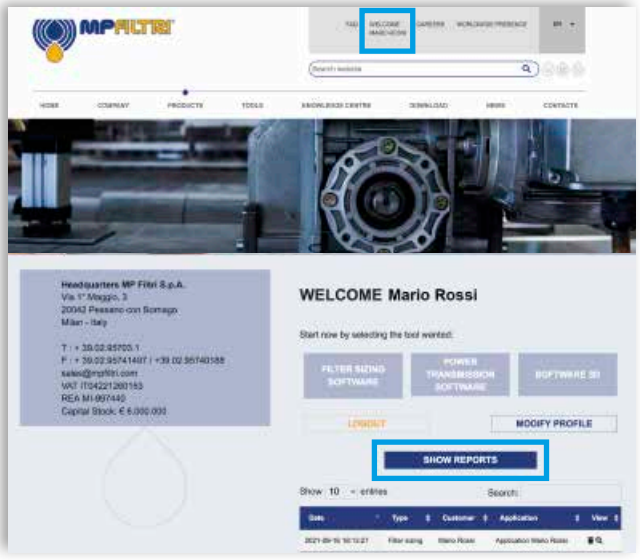
B MANUAL EDIT

It is possible to change the filter
modifying every parameter.



see **A**

By clicking your WELCOME button,
the SHOW REPORTS is displayed: select it to see your filters list.



FMP GENERAL INFORMATION

Description

High Pressure filters

In-line
Maximum working pressure up to 32 MPa (320 bar)
Flow rate up to 500 l/min

FMP is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the industrial equipment.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 475 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:
Delivery lines, in any high pressure industrial equipment or mobile machines

Technical data

Filter housing materials
- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve: Brass
- Reverse Flow: Steel (only for series FMP 320)
- Check valve: Steel

Pressure
- Test pressure: 48 MPa (480 bar)
- Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

Bypass valve
- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfibre filter elements - series N-R: 20 bar
- Microfibre filter elements - series H-S: 210 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25 °C to +110 °C

Connections
In-line Inlet/Outlet

Note
FMP filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]				
	Length	1	2	3	4	Length	1	2	3	4
FMP 065		3.26	3.62	4.83	-		0.36	0.47	0.84	-
FMP 135		5.61	7.21	8.27	-		0.45	0.78	1.00	-
FMP 320		10.95	13.08	15.37	17.85		1.03	1.75	2.52	3.35

FILTER ASSEMBLY SIZING
Flow rates [l/min]

		Filter element design - N Series					
Filter series	Length	A03	A06	A10	A16	A25	M25
FMP 065	1	23	30	48	54	72	105
	2	31	45	60	65	82	106
	3	52	60	80	84	94	108
FMP 135	1	69	73	120	129	171	201
	2	110	117	149	152	211	232
	3	151	152	192	195	212	233
FMP 320	1	130	144	244	296	361	477
	2	267	291	417	438	492	509
	3	348	390	476	493	503	519
	4	389	415	483	502	525	534

Maximum flow rate for a complete pressure filter with a pressure drop Δp = 1.5 bar.

The reference fluid has a kinematic viscosity of 30 mm^2/s (cSt) and a density of 0.86 kg/dm^3.

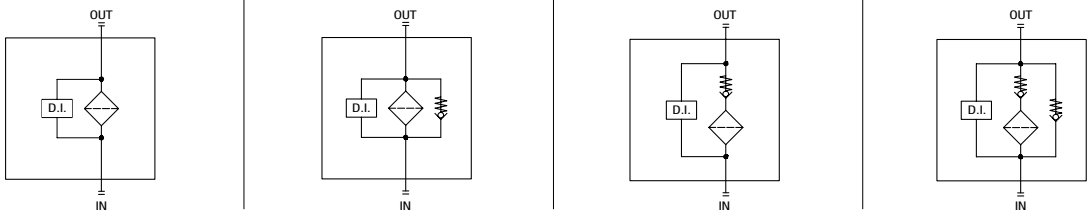
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

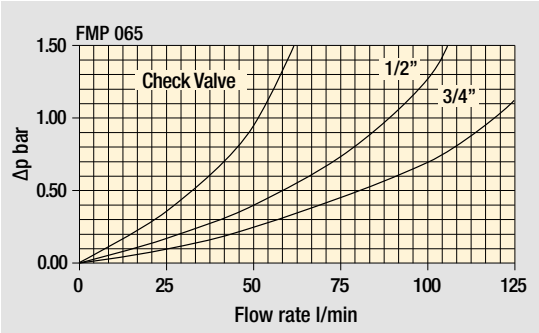
Hydraulic symbols

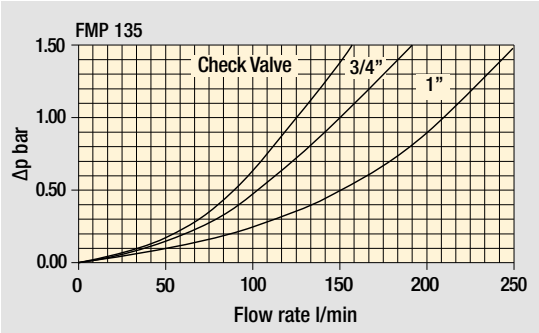
Filter series	Style S - E	Style B - C	Style T	Style D
FMP 065	•	•	•	•
FMP 135	•	•	•	•
FMP 320	•	•	•	•

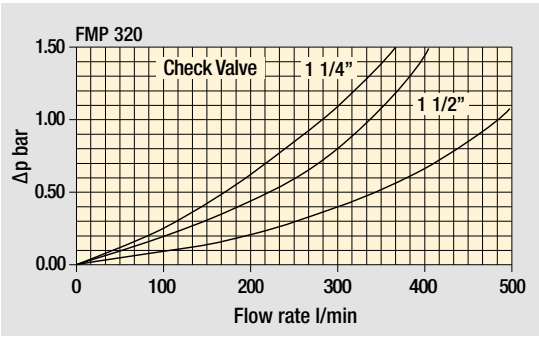


Pressure drop

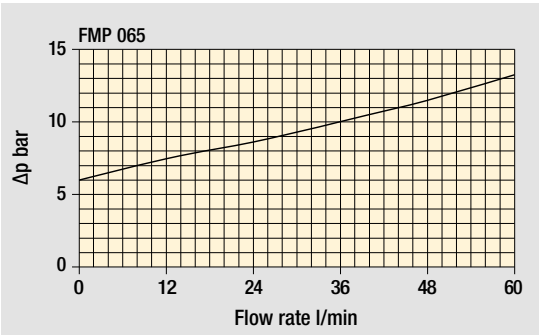
Filter housings Δp pressure drop

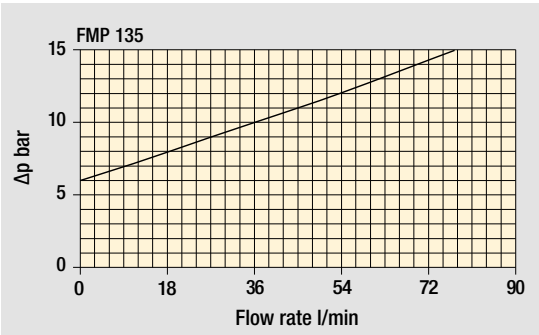


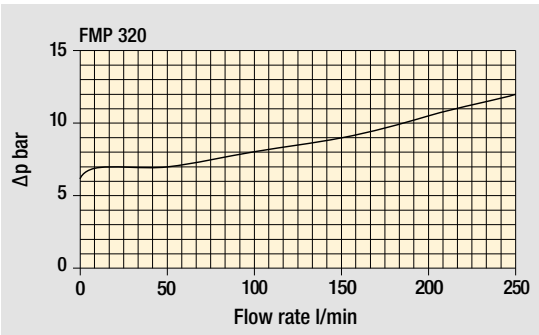




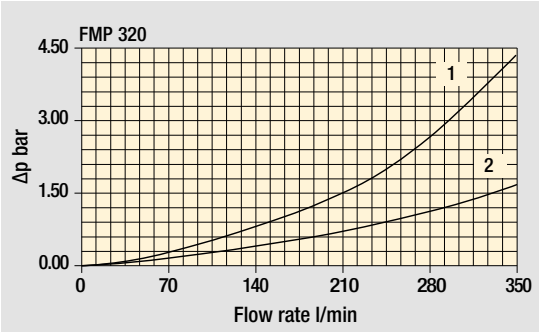
Bypass valve pressure drop







Valves



Filter housing with check valve

1 - Reverse flow
2 - In filter direction

The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

FMP FMP065 - FMP135 - FMP320

Designation & Ordering code

COMPLETE FILTER

Configuration example: FMP065 | 3 | T | A | G1 | M25 | S | P01

Series and size

FMP065 | **FMP135** | **FMP320**

Length	FMP065	FMP135	FMP320
1	•	•	•
2	•	•	•
3	•	•	•
4			•

Valves

S	Without bypass	**C**	With bypass 6 bar, plug on the opposite side
E	Without bypass, plug on the opposite side	**T**	With check valve, without bypass
B	With bypass 6 bar	**D**	With check valve, with bypass

Seals

A	NBR	**V**	FPM

Connections	FMP065	FMP135	FMP320
G1	G 1/2"	G 3/4"	G 1 1/4"
G2	G 3/4"	G 1"	G 1 1/2"
G3	1/2" NPT	3/4" NPT	1 1/4" NPT
G4	3/4" NPT	1" NPT	1 1/2" NPT
G5	SAE 8 - 3/4" - 16 UNF	SAE 12 - 1 1/16" - 12 UN	SAE 20 - 1 5/8" - 12 UN
G6	SAE 12 - 1 1/16" - 12 UN	SAE 16 - 1 5/16" - 12 UN	SAE 24 - 1 7/8" - 12 UN
F1	-	3/4" SAE 3000 psi/M	1 1/4" SAE 3000 psi/M
F2	-	1" SAE 3000 psi/M	1 1/2" SAE 3000 psi/M
F3	-	3/4" SAE 3000 psi/UNC	1 1/4" SAE 3000 psi/UNC
F4	-	1" SAE 3000 psi/UNC	1 1/2" SAE 3000 psi/UNC

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Element Δp		Valves S	E	B	C	T	D
N	20 bar			•	•		
R	20 bar						•
H	210 bar	•	•				
S	210 bar					•	

Execution	Filter length 1	2	3	4
P01 MP Filtri standard	•	•	•	•
P02 Maintenance from the bottom of the housing				•
Pxx Customized				

FILTER ELEMENT

Configuration example: HP065 | 3 | M25 | A | S | P01

Element series and size

HP065 | **HP135** | **HP320**

Element length	HP065	HP135	HP320
1	•	•	•
2	•	•	•
3	•	•	•
4			•

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Seals

A	NBR
V	FPM

Element Δp

N	20 bar
R	20 bar
H	210 bar
S	210 bar

Execution

P01	MP Filtri standard
Pxx	Customized

ACCESSORIES

Differential indicators

		page
DEA	Electrical differential indicator	577
DEH	Hazardous area electronic differential indicator	577-578
DEM	Electrical differential indicator	578-579
DLA	Electrical / visual differential indicator	579-580
DLE	Electrical / visual differential indicator	580
DTA	Electronic differential indicator	581
DVA	Visual differential indicator	581
DVM	Visual differential indicator	581

Additional features

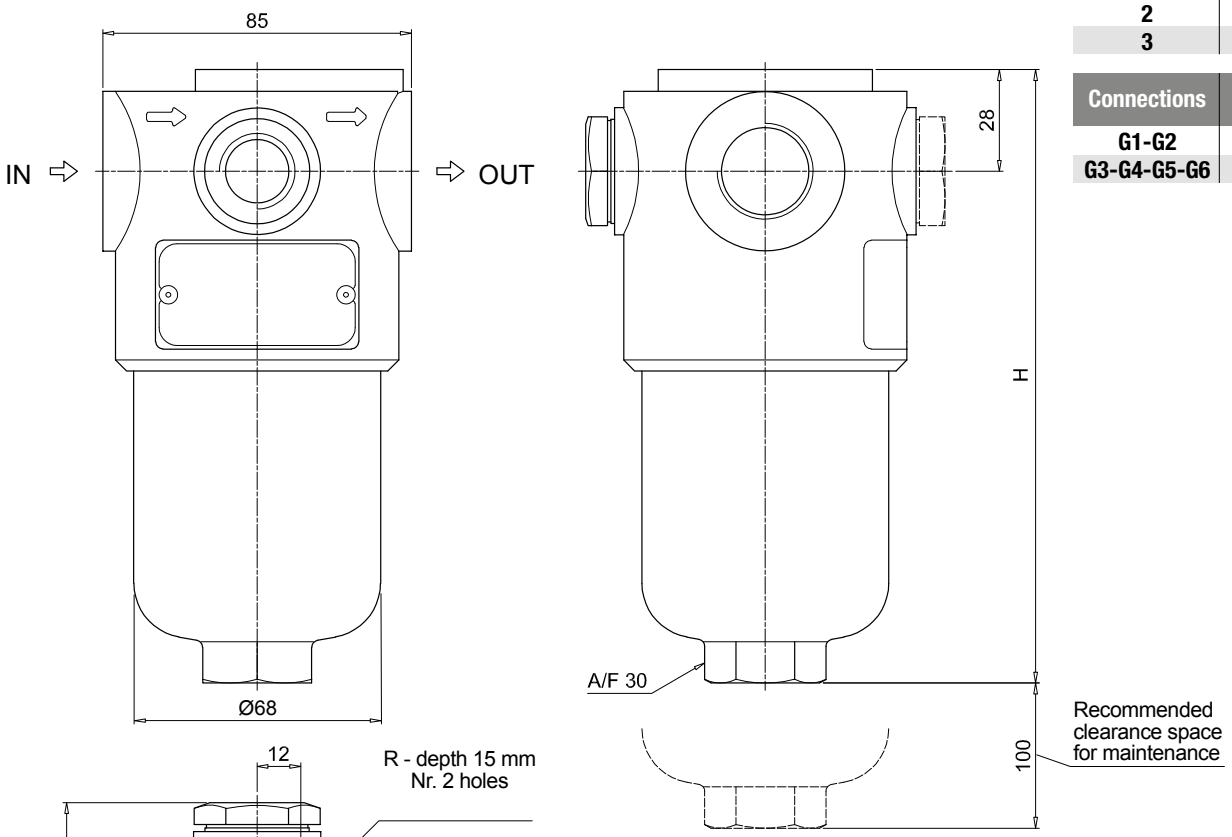
		page
T2	Plug	582

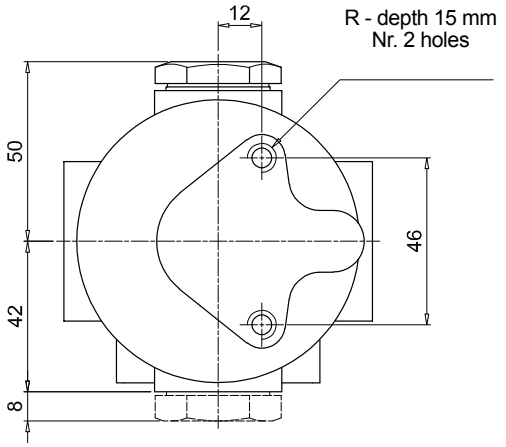
Dimensions

FMP065

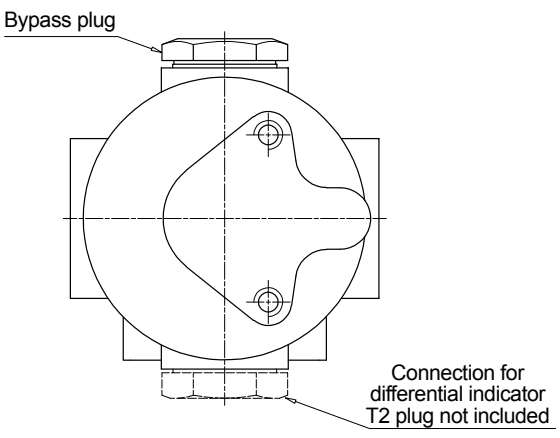
Filter length	H [mm]
1	169
2	200
3	302

Connections	R
G1-G2	M8
G3-G4-G5-G6	5/16" UNC

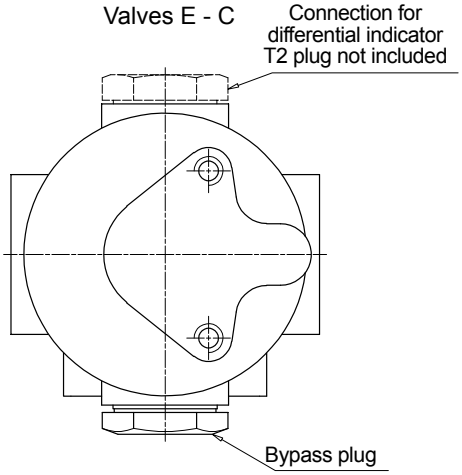




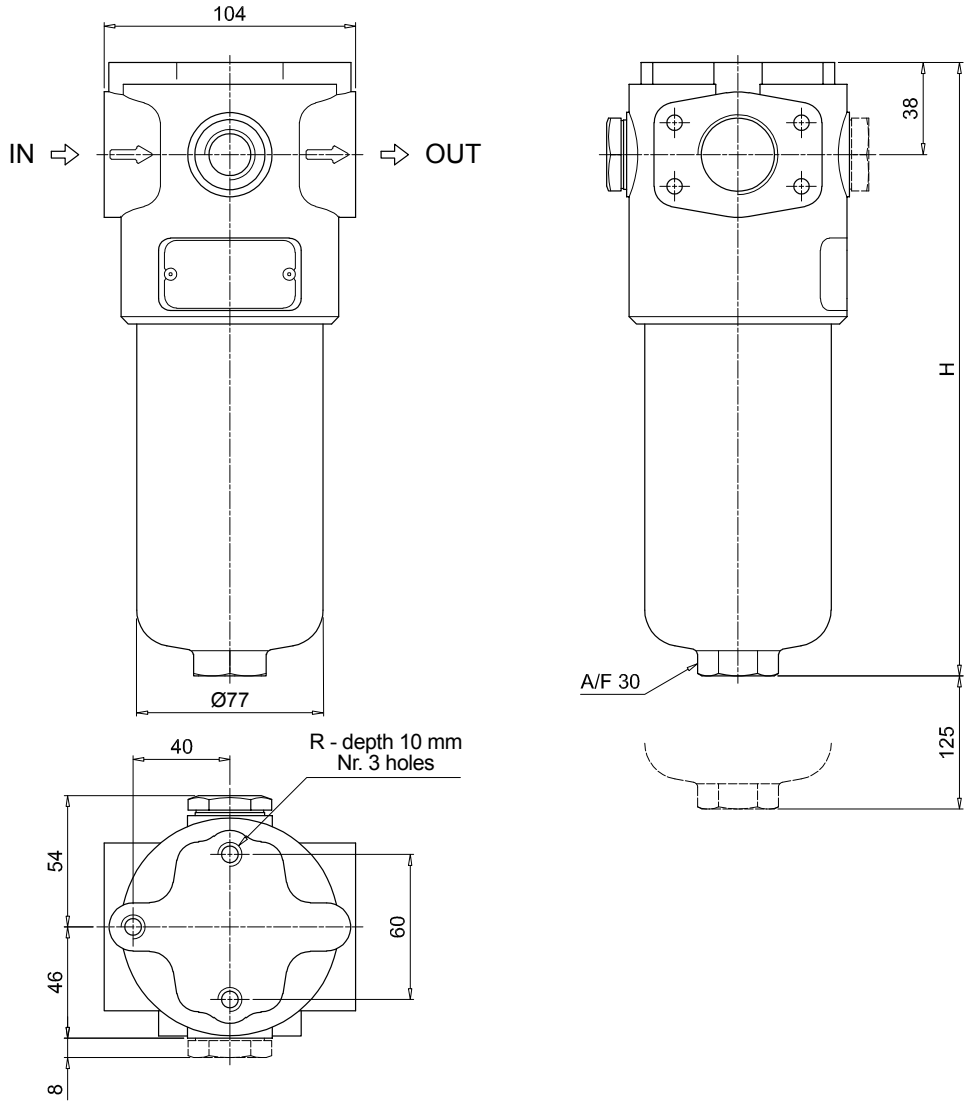
Valves S - B - T - D

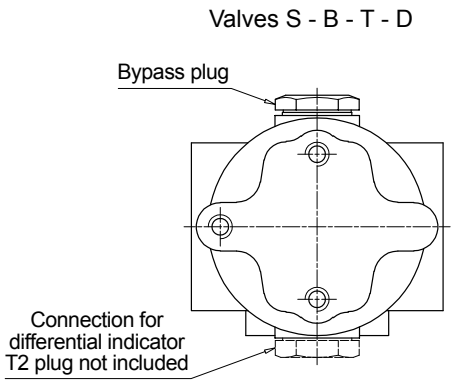


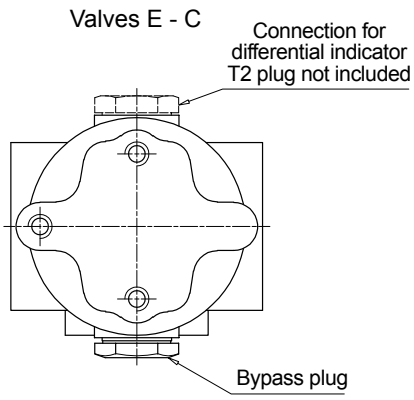
Valves E - C



Dimensions



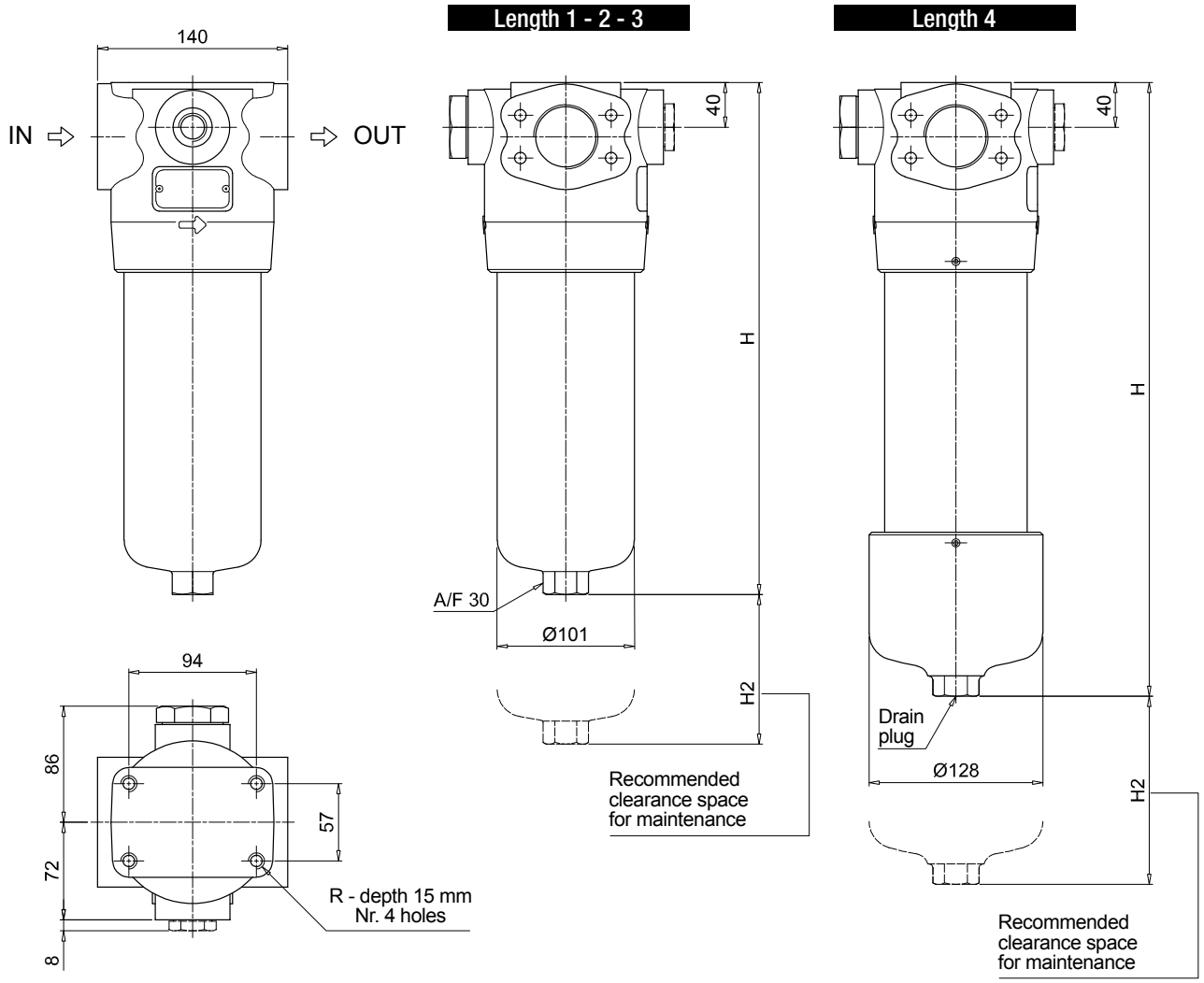


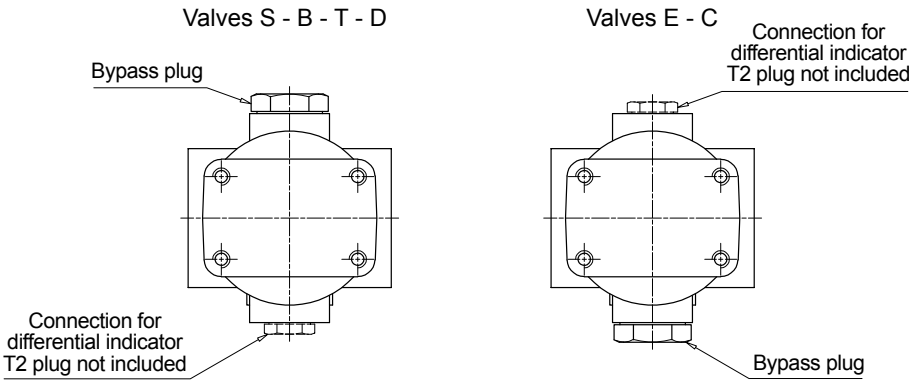


FMP135

Filter length	H [mm]
1	221
2	334
3	409

Connections	R
G1-G2	M10
G3-G4-G5-G6	3/8" UNC
F1-F2	M10
F3-F4	3/8" UNC





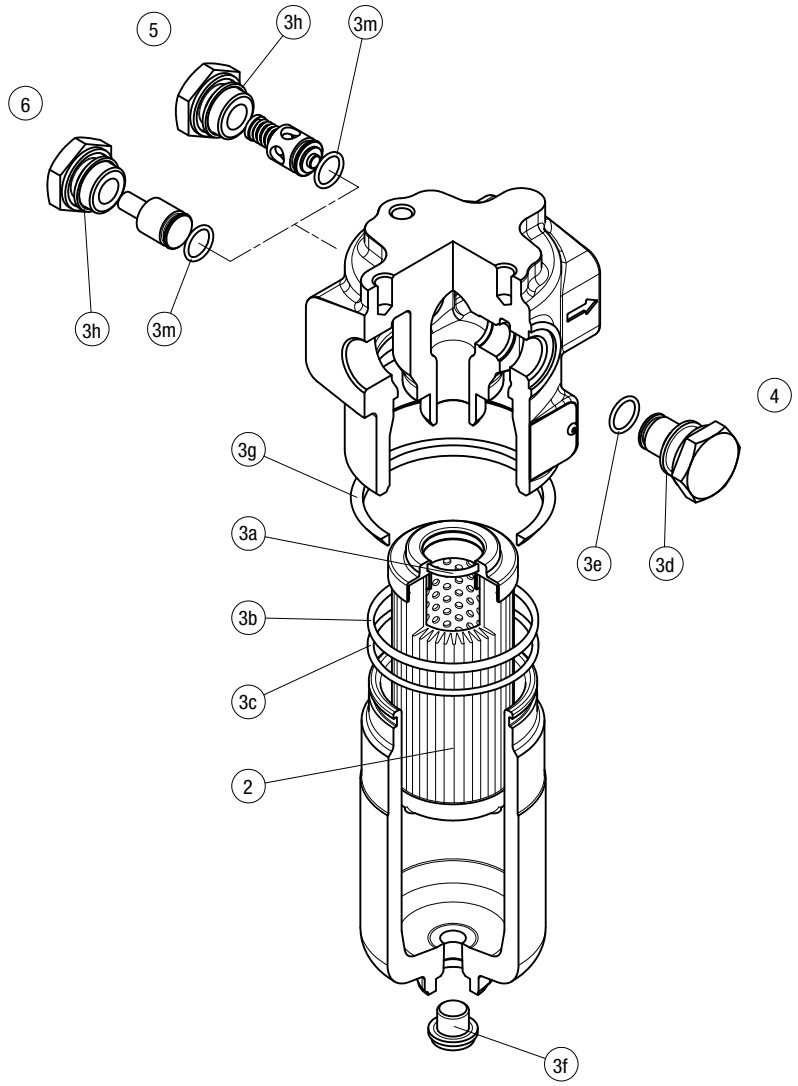
FMP320

Filter length	H [mm]	H2 [mm] Execution P01	P02
1	263	150	-
2	386	150	-
3	518	150	-
4	671	150	550

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC

Order number for spare parts

FMP 065 - 135 - 320



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3m)		Q.ty: 1 pc. 4		Q.ty: 1 pc. 5		Q.ty: 1 pc. 6	
Filter series	**Filter element**	**Seal Kit code number NBR**	**FPM**	**Indicator connection plug NBR**	**FPM**	**Bypass assembly NBR**	**FPM**	**Non-bypass assembly NBR**	**FPM**
FMP 065	See order table	02050267	02050278	T2H	T2V	02001312	02001385	02001314	02001386
FMP 135		02050293	02050294			02001312	02001385	02001314	02001386
FMP 320		02050274	02050285			02001396	02001397	02001398	02001399

FMP 039 series

Maximum working pressure up to 11 MPa (110 bar) - Flow rate up to 80 l/min

FMP 039 GENERAL INFORMATION

Description

High Pressure filters

In-line
Maximum working pressure up to 11 MPa (110 bar)
Flow rate up to 80 l/min

FMP039 is a range of versatile medium pressure filter for transmission, protection of sensitive components in medium pressure hydraulic systems and filtration of the coolant into the machine tools.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- 1/2" female threaded connections, for a maximum flow rate of 80 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:
Delivery lines, in any medium pressure industrial equipment or mobile machines

Technical data

Filter housing materials
- Head: Anodized aluminium
- Housing: Anodized aluminium
- Bypass valve: Steel

Pressure
- Test pressure: 17 MPa (170 bar)
- Burst pressure: 33 MPa (330 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 11 MPa (110 bar)

Bypass valve
- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfibre filter elements - series N: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN.

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25 °C to +110 °C

Connections
In-line Inlet/Outlet

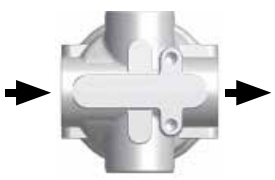
Note
FMP 039 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

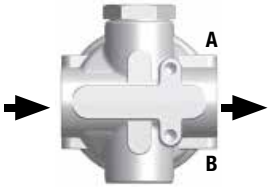
Filter series	Weights [kg]				Volumes [dm³]			
	Length	2	3	4	Length	2	3	4
FMP 039		0.60	0.70	0.80		0.19	0.26	0.34

Executions

Execution 1:
without indicator connection



Execution 6
double indicator connection (A - B)

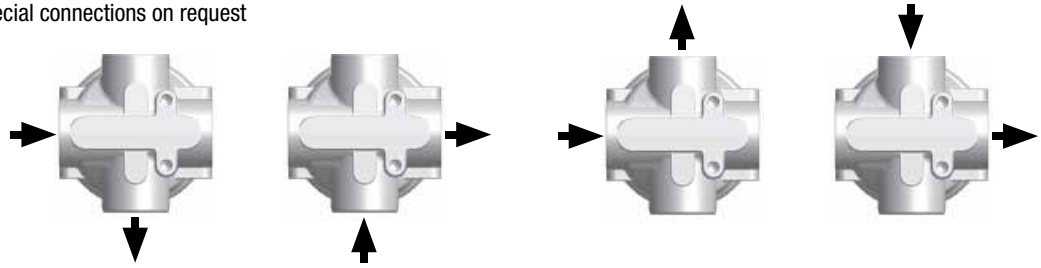


A:
Closure cap with standard T2 steel. The position of the cap is reversible.

B:
Standard closure cap with plastic thread protection.

If necessary, a second T2 plug is available, see ordering information.

Special connections on request



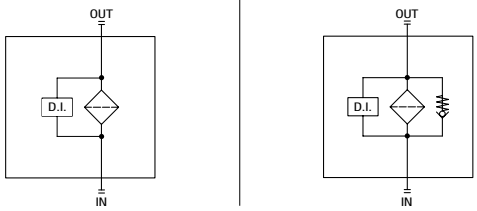
FILTER ASSEMBLY SIZING
Flow rates [l/min]

		Filter element design - N Series					
Filter series	Length	A03	A06	A10	A16	A25	M25
	2	20	26	45	52	61	97
FMP 039	**3**	35	39	56	64	76	98
	4	44	48	66	71	82	92

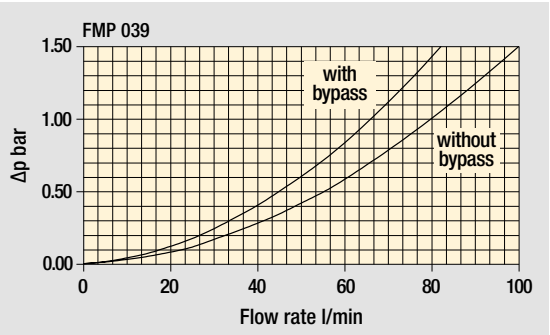
Maximum flow rate for a complete pressure filter with a pressure drop Δp = 1.5 bar.
The reference fluid has a kinematic viscosity of 30 mm^2/s (cSt) and a density of 0.86 kg/dm^3.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

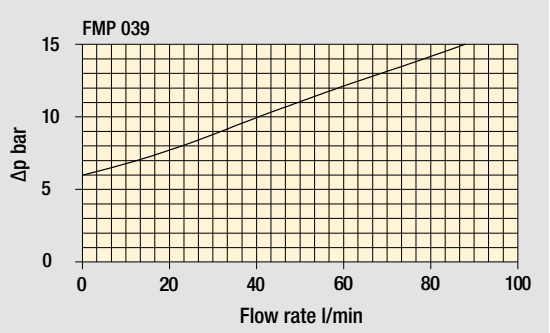
Filter series	Style S	Style B
FMP 039	•	•



Pressure drop
Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

FMP 039

Designation & Ordering code

COMPLETE FILTER

Configuration example: FMP039 | 3 | B | A | B | 6 | A03 | N | P01

Series and size
FMP039

Length
2 | **3** | **4**

Valves
S Without bypass
B 6 bar

Seals
A NBR
V FPM

Connections
A G 1/2”
B 1/2” NPT
C SAE 8 - 3/4” - 16 UNF

Connection for differential indicator
1 Without
6 With two connections on both sides

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**A16**	Inorganic microfiber 16 µm
A06	Inorganic microfiber 6 µm	**A25**	Inorganic microfiber 25 µm
A10	Inorganic microfiber 10 µm	**M25**	Wire mesh 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: HP039 | 3 | A03 | A | N | P01

Element series and size
HP039

Element length
2 | **3** | **4**

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**A16**	Inorganic microfiber 16 µm
A06	Inorganic microfiber 6 µm	**A25**	Inorganic microfiber 25 µm
A10	Inorganic microfiber 10 µm	**M25**	Wire mesh 25 µm

Seals
A NBR
V FPM

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

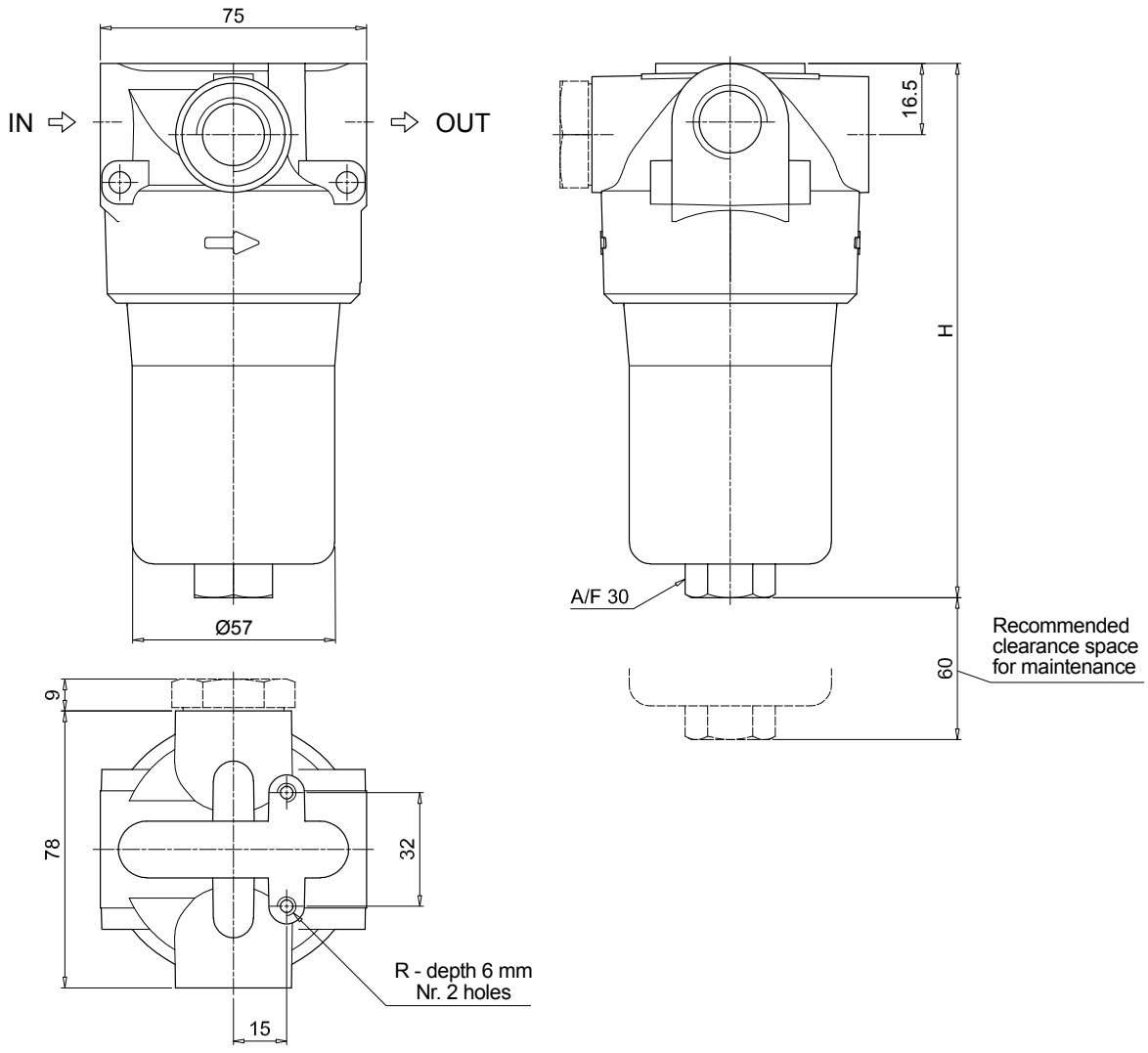
ACCESSORIES

Differential indicators

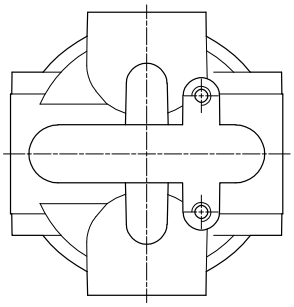
		page
DEA	Electrical differential indicator	577
DEH	Hazardous area electronic differential indicator	577-578
DEM	Electrical differential indicator	578-579
DLA	Electrical / visual differential indicator	579-580
DLE	Electrical / visual differential indicator	580
DTA	Electronic differential indicator	581
DVA	Visual differential indicator	581
DVM	Visual differential indicator	581

Additional features

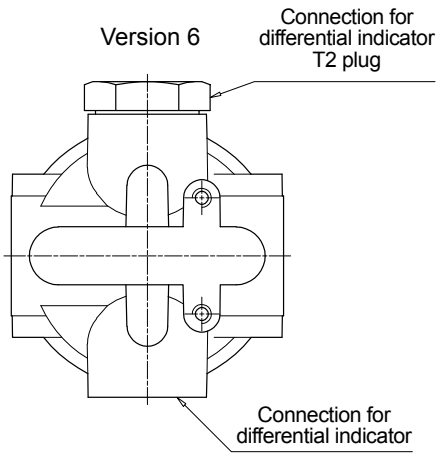
		page
T2	Plug	582



Version 1



Version 6



The position of the T2 plug is reversible

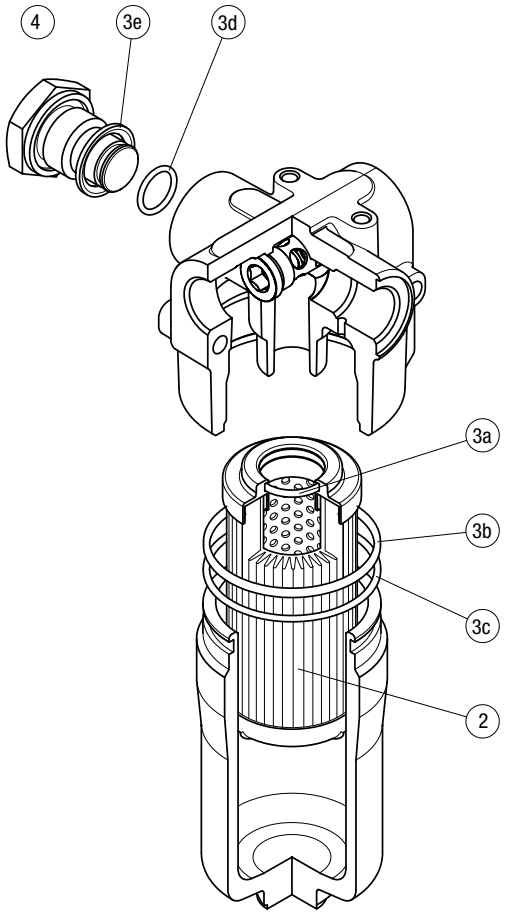
FMP039	
Filter length	**H [mm]**
2	151
3	194
4	238

Connections	**R**
A	M6
B - C	1/4" UNC

FMP 039 SPARE PARTS

Order number for spare parts

FMP 039



Item:	Q.ty: 1 pc. (2)	Q.ty: 1 pc. (3) (3a ÷ 3e)	
Filter series	**Filter element**	**Seal Kit code number NBR**	**FPM**
FMP 039	See order table	02050509	02050510